

**Project Name: CFA # 0898 San Angelo**  
**Design by: Rod Berry**

**Date: 10/26/2010**

### Blending Calculations

**Raw Water: City**

Flow Rate, gpm

: 0.15 gpm                      9 gph/216 gpd

Conc., mg/l

: 1100.0 ppm

Flow through Submicron filters

**Treated Water: Filter**

Everpure MRS/Converted to  
Nano Filter Membranes

Flow Rate, gpm

: 0.65 gpm                      39 gph/936 gpd

Conc., mg/l

: 58.0 ppm

Estimated Nano Production

**Blended Water:**

City/Nano Filters

Flow Rate, gpm

: 0.8 gpm                      48 gph/1,152 gpd

Conc., mg/l

: 250.0 ppm

Total blended production

Reverse Osmosis System Analysis for FILMTEC™ Membranes  
 Project: CFA 0898  
 Rod Berry, Ultraclear Water

ROSA 7.2.1 ConfigDB u392554\_129  
 Case: 1  
 10/25/2010

**Project Information:**

**Case-specific:**

**System Details**

Feed Flow to Stage 1	2.17 gpm	Pass 1 Permeate Flow	<u>0.65 gpm</u>	Osmotic Pressure:	
Raw Water Flow to System	2.17 gpm	Pass 1 Recovery	30.00 %	Feed	9.32 psig
Feed Pressure	<u>63.85 psig</u>	Feed Temperature	77.0 F	Concentrate	12.90 psig
Flow Factor	0.85	Feed TDS	<u>1124.35 mg/l</u>	Average	11.11 psig
Chem. Dose (100% H2SO4)	0.00 mg/l	Number of Elements	<u>2</u>	Average NDP	46.23 psig
Total Active Area	56.00 ft²	Average Pass 1 Flux	<u>16.72 gfd</u>	Power	0.08 kW
Water Classification: Well Water SDI < 3				Specific Energy	1.93 kWh/kgal

Stage	Element	#PV	#Ele	Feed Flow (gpm)	Feed Press (psig)	Recirc Flow (gpm)	Conc Flow (gpm)	Conc Press (psig)	Perm Flow (gpm)	Avg Flux (gfd)	Perm Press (psig)	Boost Press (psig)	Perm TDS (mg/l)
1	<u>NF90-2540</u>	1	<u>2</u>	2.17	<u>58.85</u>	0.00	<u>1.52</u>	54.60	<u>0.65</u>	16.72	0.00	0.00	<u>57.18</u>

Pass Streams (mg/l as Ion)						
Name	Feed	Adjusted Feed	Concentrate		Permeate	
			Stage 1	Stage 1	Stage 1	Total
NH4	0.00	0.00	0.00	0.00	0.00	0.00
K	9.00	9.00	12.47	0.91	0.91	0.91
Na	196.21	196.22	273.26	16.47	16.47	16.47
Mg	51.50	51.50	73.10	1.10	1.10	1.10
Ca	93.20	93.20	132.32	1.93	1.93	1.93
Sr	1.99	1.99	2.83	0.04	0.04	0.04
Ba	0.21	0.21	0.30	0.00	0.00	0.00
CO3	1.40	1.40	2.57	0.00	0.00	0.00
HCO3	165.30	165.30	232.47	5.94	5.94	5.94
NO3	0.60	0.60	0.68	0.41	0.41	0.41
Cl	333.00	333.00	464.30	26.68	26.68	26.68
F	0.80	0.80	1.11	0.08	0.08	0.08
SO4	264.00	264.00	375.76	3.28	3.28	3.28
SiO2	7.12	7.12	10.03	0.32	0.32	0.32
Boron	0.00	0.00	0.00	0.00	0.00	0.00
CO2	2.42	2.42	2.82	2.42	2.42	2.42
TDS	1124.34	<u>1124.35</u>	1581.22	57.18	57.18	<u>57.18</u>
pH	7.90	7.90	7.96	6.57	6.57	6.57

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### Design Warnings

-None-

### Solubility Warnings

Langelier Saturation Index > 0

Stiff & Davis Stability Index > 0

BaSO<sub>4</sub> (% Saturation) > 100%

Antiscalants may be required. Consult your antiscalant manufacturer for dosing and maximum allowable system recovery.

### Stage Details

Stage 1 Element Recovery		Perm Flow (gpm)	Perm TDS (mg/l)	Feed Flow (gpm)	Feed TDS (mg/l)	Feed Press (psig)
1	0.16	0.34	50.30	2.17	1124.35	58.85
2	0.17	0.31	64.74	1.83	1324.18	56.46

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**Scaling Calculations**

	Raw Water	Adjusted Feed	Concentrate
pH	7.90	7.90	7.96
Langelier Saturation Index	0.48	0.48	0.82
Stiff & Davis Stability Index	0.76	0.76	0.98
Ionic Strength (Molal)	0.02	0.02	0.04
TDS (mg/l)	1124.34	1124.35	1581.22
HCO <sub>3</sub>	165.30	165.30	232.47
CO <sub>2</sub>	2.42	2.42	2.82
CO <sub>3</sub>	1.40	1.40	2.57
CaSO <sub>4</sub> (% Saturation)	4.75	4.75	8.23
BaSO <sub>4</sub> (% Saturation)	1828.21	1828.21	2655.86
SrSO <sub>4</sub> (% Saturation)	7.40	7.40	11.01
CaF <sub>2</sub> (% Saturation)	7.93	7.93	21.59
SiO <sub>2</sub> (% Saturation)	5.53	5.53	7.52
Mg(OH) <sub>2</sub> (% Saturation)	0.01	0.01	0.02

To balance: 0.01 mg/l Na added to feed.